

MATERIAL SAFETY DATA SHEET: WELD-ON 711 FOR PVC PLASTIC PIPE

Issue Date: 04.07.05 Rev: 3

1. IDENTIFICATION OF PREPARATION AND COMPANY

Product name : WELD-ON 711 for PVC Plastic Pipe

Product use : Solvent Cement for PVC Plastic Pipes

EU Suppliers Name and Address:

International Plastic Systems Limited
Seaham Grange Industrial Estate
Seaham
County Durham
SR7 0PT

Tel: 0191-5213111 Fax: 0191-5213222

2. COMPOSITION / INFORMATION ON INGREDIENTS

Substance	Approx %	Symbols	Risk Phrases	Safety Phrases	CAS No.	Index no.
Polyvinyl Chloride Resin (PVC)					NON/HAZ	
Tetrahydrofuran	25-70	F, Xi	R 11-19-36/37	S (2-)16-29-33	109-99-9	603-025-00-0
Methyl Ethyl Ketone (butanone)	5-40	F, Xi	R 11-36-66/67	S (2-)9-16	78-93-3	606-002-00-3
Cyclohexanone	1-15	Xn	R 10-20	S (2-)25	108-94-1	606-010-00-7

3. HAZARD IDENTIFICATION

Flammable, irritant.

4. FIRST AID MEASURES

Inhalation

If overcome by vapours, remove to fresh air and if breathing stopped, give artificial respiration preferably, mouth-to-mouth. If breathing is difficult give oxygen. Do not smoke. Obtain medical attention.

Eye contact

Flush eyes with plenty of water for at least 15 minutes. Obtain medical attention.

Skin contact

Remove contaminated clothing and shoes. Wash skin with plenty of soap and water for at least 15 minutes. If irritation develops, obtain medical attention.

Ingestion

Give 1 or 2 glasses of water or milk. Do not induce vomiting. Obtain immediate medical attention.

5. FIRE-FIGHTING MEASURES

Fire Extinguishing Agents

Water spray, carbon dioxide and dry powder

Special precautions

Evacuate enclosed areas, stay upwind. In confined space use self-contained breathing apparatus, positive pressure hose masks or airline masks (long-breathers). Use water spray to cool containers, to flush spills from source of ignition and to disperse vapours.

6. ACCIDENTAL RELEASE MEASURES

Eliminate all ignition sources. Avoid breathing of vapours. Wear appropriate protective clothing. Keep liquid out of eyes. Flush with large amounts of water. Contain liquid with sand or earth. Absorb with sand or non-flammable absorbent material and transfer into steel drums for recovery or disposal. Prevent liquid from entering the drains soil or groundwater. If significant material enters surface drains inform local authorities, including fire service.

7. HANDLING AND STORAGE

Store in the shade between 5°C and 40°C in a well ventilated area with adequate means of containment. All handling equipment should be electrically grounded. Keep away from heat, sparks, open flame or other sources of ignition. Avoid prolonged breathing of vapour (refer to Exposure Controls). Avoid contact with eyes, skin and clothing. Train employees on all special handling procedures before they work with this product.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Workplace Exposure Limits

Tetrahydrofuran 50ppm (long term) & 100ppm (short term), can be absorbed through the skin; Methyl Ethyl Ketone (butanone) 200ppm (long term) & 300ppm (short term); Cyclohexanone 10ppm (long term) & 20ppm (short term), can be absorbed through the skin.

NOTE: Long term = 8 hour TWA Reference period & Short term = 15 minute reference period

Respiratory Protection

Explosion proof general mechanical ventilation is recommended to maintain vapour concentrations below safe working limits. In situations where vapour concentrations exceed safe working limits, a self-contained breathing apparatus should be worn.

Hand protection

PVA coated or nitrile protective gloves

Eye Protection

Splash-proof chemical goggles

Skin Protection

Impervious apron and source of running water to wash eyes or skin in case of contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	White or opaque grey medium syrupy liquid
Odour	Ethereal
Boiling Point	151 F, (67°C) based on first boiling point component i.e. THF
Flashpoint	6 F T.C.C based on first boiling component i.e. THF
Flammability	Highly Flammable Vapour / air mixture explosive
Vapour pressure	143 mm Hg at 20°C - based on first boiling component i.e. THF
Vapour density	2.49 (Air = 1)
Specific gravity @ 20°C	0.946 ± 0.040
Percentage volatile by volume	80-90%
Solubility in water	Solvent portion completely soluble in water. Resin portion separates out.

10. STABILITY AND REACTIVITY

Fire hazard because of low flash point and high volatility. Vapours are heavier than air and may travel to source of ignition. Keep away from heat, sparks, open flame and other sources of ignition.

No reaction with water.

Materials to avoid

Caustics, ammonia, inorganic acids, chlorinated compounds, strong oxidants and isocyanates.

Hazardous Decomposition Products

When forced to burn, this product gives off carbon dioxide, carbon monoxide, hydrogen chloride and smoke.

11. TOXICOLOGICAL INFORMATION

Primary routes of entry

Inhalation and skin contact.

EFFECTS OF OVEREXPOSURE

ACUTE

Inhalation

Severe overexposure may result in nausea, dizziness and headache. Can cause drowsiness, irritation of eyes and nasal passages.

Skin contact

Skin irritant. Liquid contact may remove natural skin oils resulting in irritation. Dermatitis may occur with prolonged skin contact.

Skin absorption

Prolonged or widespread exposure may result in severe eye injury with conjunctival inflammation on contact with the liquid. Vapours slightly uncomfortable.

Ingestion

Moderately toxic. May cause nausea, vomiting, and diarrhoea. May cause mental sluggishness.

CHRONIC

Symptoms of respiratory tract irritation and damage to respiratory epithelium were reported in rats exposed to 5000 ppm THF for 90 days. Elevation of SGPT suggests a disturbance in liver function. The NOEL was reported to be 200 ppm.

12. ECOLOGICAL INFORMATION

None of the components of the preparation are classified as dangerous to the environment. However care should be taken to prevent material entering surface drains.

13. DISPOSAL CONSIDERATIONS

Dispose of through local authorities if appropriate facilities are available, otherwise transfer to chemical disposal company.

14. TRANSPORT INFORMATION

Proper Shipping Name	Adhesive	Class Number	3	Pkg. Group	II
UN Number	1133	Hazard Identification No	33	Special Provisions	185 & 187 apply
Emergency Action Code	3YE				
Special Provisions	185 & 187 apply				

15. REGULATORY INFORMATION

Symbols	:	F, Xi
Risk phrases	:	R11 Highly flammable R19 May form explosive peroxides R20 Harmful by inhalation R36 Irritating to eyes and respiratory system R66 Repeated exposure may cause skin dryness or cracking R67 Vapours may cause drowsiness or dizziness
Safety phrases	:	S2 Keep out of reach of children (obligatory statement if sold to the general public) S9 Keep container in a well ventilated place S16 Keep away from sources of ignition - no smoking S25 Avoid contact with the eyes S29 Do not empty into drains S33 Take precautionary measures against static discharges

16. OTHER INFORMATION

No additional information.

The data contained in this Safety Data Sheet has been supplied as required by the **Chemicals (Hazard Identification and Packaging for Supply) Regulations 2002**, as amended, for the purpose of protecting the health and safety of industrial and commercial users who are deemed capable of understanding and acting on the information provided.

Please ensure that it is passed to the appropriate person(s) in your company, who are capable of acting on the information.